


**STANDARD EPS TOLERANCES FOR DENSITY 1.12 TO 3.0 PCF**

DIM. INCH(MM)	TOL. INC(MM)
0.0 - 6.0(152)	+/- .039 (1)
6.0(152) - 12.0 (305)	+/- .06 (1.5)
12.0(305) - 24.0(610)	+/- .098 (2.5)
24.0(610) - 48.0(1220)	+/- .12 (3)
48.0(1220) - GREATER	+/- .20 (5)

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	CHECKED			
	ENG APPR.	Ilir Bordoniqi	05/20/10	
	MFG APPR.			
	Q.A.			
MATERIAL	<b>EPS 1.25 PCF</b>			<b>IC - 433</b>
FINISH	<b>DO NOT SCALE DRAWING</b>			
COMMENTS: <b>V<sub>B</sub> - 235</b> <b>V<sub>L</sub> - 130</b>				SIZE DWG. NO. <b>A CM1539 - K1014 - 8/4</b>
SCALE:1:4    WEIGHT:				REV. SHEET 1 OF 1