



SECTION D-D

SECTION C-C

STANDARD EPS TOLERANCES
FOR DENSITY 1.12 TO 3.0 PCF

DIM. INCH(MM)	TOL. INC(MM)
0.0 - 6.0(152)	+/- .039 (1)
6.0(152) - 12.0 (305)	+/- .06 (1.5)
12.0(305) - 24.0(610)	+/- .098 (2.5)
24.0(610) - 48.0(1220)	+/- .12 (3)
48.0(1220) - GREATER	+/- .20 (5)

PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF marko foam production ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF marko foam production IS PROHIBITED.	DRAWN	NAME	DATE
	CHECKED		
	ENG APPR.	Ilir Bordoniqi	04/12/10
	MFG APPR.		
	Q.A.		
MATERIAL	COMMENTS:		
EPS 1.25 PCF	V _B - 477		
FINISH	V _L - 174		
DO NOT SCALE DRAWING			

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IC-323

SIZE	DWG. NO.	REV.
A	CM 1619B - K1014 - 12B CM 1818L - K1014 - 12L	