



SECTION D-D

SECTION C-C

STANDARD EPS TOLERANCES FOR DENSITY 1.12 TO 3.0 PCF

DIM. INCH(MM)	TOL. INC(MM)
0.0 - 6.0(152)	+/- .039 (1)
6.0(152) - 12.0 (305)	+/- .06 (1.5)
12.0(305) - 24.0(610)	+/- .098 (2.5)
24.0(610) - 48.0(1220)	+/- .12 (3)
48.0(1220) - GREATER	+/- .20 (5)

<b>PROPRIETARY AND CONFIDENTIAL</b> THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF marko foam production. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF marko foam production IS PROHIBITED.	DRAWN	NAME	DATE	
	CHECKED			
	ENG APPR.	Ilir Bordoniqi	04/12/10	<b>IC-323</b> SIZE DWG. NO. <b>A</b> CM 1619B - K1014 - 12B CM 1818L - K1014 - 12L
	MFG APPR.			
	Q.A.			
MATERIAL	COMMENTS: V <sub>B</sub> - 477 V <sub>L</sub> - 174			REV.
FINISH	DO NOT SCALE DRAWING			SCALE:1:3 WEIGHT: SHEET 1 OF 1